

TOP GLOVE SDN BHD

Test Report

Customer PROFI PENTRU SANATATE SRL
Brand PPS
Sales Order 2000100036
Customer PO TG001/20
Type of Glove NITRILE POWDER FREE ONLINE SINGLE CHLORINATED GLOVE (Finger Textured, Blue)
AQL Required 1.5
Date of release 25.06.2020
Reference Standard The above consignment of goods have been inspected against Top Glove Standard where samples selected at random using Single Sampling Plans for Normal Inspection of ISO 2859-1.
Declared Quantity, Size, Lot No., Manufacturing Date, Expiry Date

COA3732/2000100036/000

Size	Quantity (Carton)	Quantity (Pieces)	Lot No.	Manufacturing Date	Expiry Date
S	300	300,000	232100036NCZA	2020-06	2025-05
M	200	200,000	232100036NCZA	2020-06	2025-05
L	50	50,000	232100036NCZA	2020-06	2025-05
TOTAL	550	550,000			

Characteristics	Size	Unit	Inspection Level	Acceptance	Result
Freedom From Holes	S	PC	GI	AQL 1.5	PASS
	M	PC	GI	AQL 1.5	PASS
	L	PC	GI	AQL 1.5	PASS

Characteristics	Size	Unit	Inspection Level	Acceptance	Result
Major Visual Defect	S	PC	GI	AQL 2.5	PASS
	M	PC	GI	AQL 2.5	PASS
	L	PC	GI	AQL 2.5	PASS

Characteristics	Size	Unit	Inspection Level	Acceptance	Result
Minor Visual Defect	S	PC	GI	AQL 4.0	PASS
	M	PC	GI	AQL 4.0	PASS
	L	PC	GI	AQL 4.0	PASS

Characteristics	Size	Unit	Sample Size	Non-Compliant	Acceptance	Min. Value	Max. Value	Result
Glove Length					S2_4.0MV			
	S	mm	13	0	1	247	249	PASS
	M	mm	13	0	1	246	250	PASS
	L	mm	13	0	1	245	248	PASS

Characteristics	Size	Unit	Sample Size	Non-Compliant	Acceptance	Min. Value	Max. Value	Result
Glove Palm Width					S2_4.0MV			
	S	mm	13	0	1	84	86	PASS
	M	mm	13	0	1	94	96	PASS
	L	mm	13	0	1	104	106	PASS
Characteristics	Size	Unit	Sample Size	Non-Compliant	Acceptance	Min. Value	Max. Value	Result
Fingertip Thickness					S2_4.0MV			
	S	mm	13	0	1	0.10	0.11	PASS
	M	mm	13	0	1	0.10	0.11	PASS
	L	mm	13	0	1	0.10	0.11	PASS
Characteristics	Size	Unit	Sample Size	Non-Compliant	Acceptance	Min. Value	Max. Value	Result
Palm Thickness					S2_4.0MV			
	S	mm	13	0	1	0.06	0.07	PASS
	M	mm	13	0	1	0.06	0.07	PASS
	L	mm	13	0	1	0.06	0.07	PASS

ASTM D6319-19 Requirement:

Length (mm) :
XS, S : Min. 220
M, L, XL, XXL : Min. 230

Width (mm) :
XS : 70 ± 10
S : 80 ± 10
M : 95 ± 10
L : 110 ± 10
XL : 120 ± 10
XXL : 130 ± 10

Thickness (Fingertip & Palm):
Min. 0.05mm

Characteristics	Size	Unit	Sample Size	Non-Compliant	Acceptance	Min. Value	Max. Value	Result
Tensile Strength Before Aging					S2_4.0MV			
	S	MPa	13	0	1	21.6	23.6	PASS
	M	MPa	13	0	1	20.4	22.3	PASS
	L	MPa	13	0	1	19.5	24.2	PASS
Characteristics	Size	Unit	Sample Size	Non-Compliant	Acceptance	Min. Value	Max. Value	Result
Tensile Strength After Aging					S2_4.0MV			
	S	MPa	13	0	1	23.4	24.6	PASS
	M	MPa	13	0	1	21.6	23.4	PASS
	L	MPa	13	0	1	20.3	25.6	PASS
Characteristics	Size	Unit	Sample Size	Non-Compliant	Acceptance	Min. Value	Max. Value	Result
Elongation Before Aging					S2_4.0MV			
	S	%	13	0	1	526.3	542.6	PASS
	M	%	13	0	1	562.3	580.3	PASS
	L	%	13	0	1	572.3	586.5	PASS

Characteristics	Size	Unit	Sample Size	Non-Compliant	Acceptance	Min. Value	Max. Value	Result
Elongation After Aging					S2_4.0MV			
	S	%	13	0	1	462.5	480.6	PASS
	M	%	13	0	1	429.3	442.6	PASS
	L	%	13	0	1	453.6	472.3	PASS

ASTM D6319-19 Requirement:

Before Aging:
Tensile Strength: Min. 14 MPa
Elongation at Break: Min. 500%

After Aging:
Tensile Strength: Min. 14 MPa
Elongation at Break: Min 400%

Characteristics	Size	Unit	Sample Size	Mean Value	Result
Powder Free Residue (Powderfree Glove)			FIXTR_5		
	S	mg/glo	5	0.20	PASS
	M	mg/glo	5	0.40	PASS
	L	mg/glo	5	0.60	PASS

Requirement : Max. 2mg/glove

Conclusion

We hereby certify that glove consignment of goods were determined to meet the acceptable limit of the specifications as referring to the above findings of randomly selected samples.

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MANAGER, QA

This is a computer generated test report, no signature is required.

